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Alloys

Cerapall 6, Cerapall 2, EcoDelta, Esteticor® CC, Esteticor® Blancor, Esteticor® N2, Ceradelta 2, Esteticor® Actual, Esteticor® NewStart, Ceradelta, Esteticor® Implant 32

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Instructions for Use Alloys

Cerapall 6, Cerapall 2, EcoDelta, Estetico[®] CC, Estetico[®] Blancor, Estetico[®] N2, Ceradelta 2, Estetico[®] Actual, Estetico[®] NewStart, Ceradelta, Estetico[®] Implant 32

1 Scope of application of Instructions for Use

These Instructions for Use apply to the products listed under Section 29. The issuing of these Instructions for Use renders all previous versions invalid. The manufacturer rejects any liability for damages resulting from non-compliance with these Instructions for Use.

2 Trade name

See Section 29.

3 Intended use

The products are intended for prosthetic restorations and to support procedures in the dental clinic or laboratory.

4 Expected clinical benefit

Restoration of chewing function and improved aesthetics.

The Summary of Safety and Clinical Performance, SSCP for the implantable devices covered by these Instructions for Use, is available on our website and accessible at this address: www.cmsa.ch/docs.

5 Product description

Due to the low density and high palladium or palladium silver content, these alloys (Type 4 according to ISO 22674) have a narrower processing tolerance than alloys with a high gold and precious metal content. They are suitable for bridge work with short and large spans as well as for milling and combined works and for the cast-on technique. Pd-Ag alloys can be soldered before and after firing without difficulties.

6 Indications

Alloys						
	a	b	c	d	e	f
Cerapall 6						
Cerapall 2		■	■	■	■	
EcoDelta		■	■	■	■	■
Estetico [®] CC		■	■	■	■	■
Estetico [®] Blancor		■	■	■		
Estetico [®] N2		■	■	■	■	■
Ceradelta 2		■	■	■	■	■
Estetico [®] Actual		■	■	■	■	
Estetico [®] NewStart		■	■	■	■	
Ceradelta		■	■	■	■	■
Estetico [®] Implant 32		■	■	■	■	

	a Inlays, onlays, crowns ¾		b Single crowns		c Short-span bridgework
	d Long-span bridgework		e Milled work		f Clasps, lingual bars, palatal plates

7 Contraindications

- Patients who are unable to keep the regularly required check-up appointments for health reasons.
- Patients with bruxism or other para-functional habits.
- Patients with allergies to materials used in the product, see Section 19.
- Existing clinical picture in the patient's mouth does not permit the correct application of the products.

8 Compatible products**Solders and Laser welding wire**

Alloys	Solders			Laser welding wire
	Pre-Solder		Post Solder	
Cerapall 6	S.W 1125	S.G 1120	S.G 750	LW N° 2
Cerapall 2	S.W 1125	S.G 1080	S.G 750	LW N° 2
EcoDelta	S.G 1120		S.G 750	LW N° 3
Esteticor® CC	S.W 1125		S.G 750	LW N° 2
Esteticor® Blancor	S.W 1100		S.G 750	LW N° 3
Esteticor® N2	S.W 1100		S.G 810 S.G 750	LW N° 3
Ceradelta 2	S.G 1120		S.G 750	LW N° 3
Esteticor® Actual	S.W 1100		S.G 810 S.G 750	LW N° 3
Esteticor® NewStart	S.W 1100		S.G 810 S.G 750	LW N° 3
Ceradelta	S.G 1120		S.G 750	LW N° 2
Esteticor® Implant 32	S.G 1055	S.G 1030	S.G 750	LW N° 3

To fabricate the finished denture, a number of general laboratory supplies are required in addition to the products listed under Section 29. The following gives a selection of materials that Cendres+Métaux SA offers in its portfolio.

08052138	Polyurock Kit	08055014	Livento® invest Powder (50 x 100 g)
08052135	Polyurock Catalyst	083739	Livento® invest Liquid (1000 ml)
08052149	ABF Wax Universal	08052160	uniVest® Plus Powder (30 x 150 g)
08052150	ABF Wax Creativ light	08052161	uniVest® Plus Liquid (1000 ml)
08052151	ABF Wax Creativ dark	08052162	uniVest® Rapid Powder (30 x 150 g)
08052154	ABF Wax Special	08052163	uniVest® Rapid Liquid (1000 ml)
08052148	ABF Wax Margin	080181	CM soldering investment (4 kg)
08052153	ABF Wax Position	080229	CM soldering paste
08052152	ABF Wax Tecno	08052307	Legabril Diamond (50 g)
08052153	ABF Wax Position		

9 Qualification of the specialist

Expertise in professional dentistry and dental technology is assumed. The current Instructions for Use must be available at all times and be completely read and understood before the first application. The fabrication of dentures and their maintenance may only be performed by qualified specialists.

 Important information for the specialist

 Warning symbol for increased caution

10 Prescription

Federal laws in the USA prohibit the use by or sale to unlicensed dentists.

11 Side effects

 This product must not be used in patients with allergies or suspected allergies to materials used in the product (see Section 19), or only after prior allergological clarification.

Auxiliary instruments may contain nickel.

If applied as intended, side effects can be excluded.

12 Warnings **Magnetic resonance (MR) environment**

The device has not been evaluated for safety and compatibility in the MR environment.

The product has not been tested for heating or migration in the MR environment.

13 General information

N/A

14 Preventive measures

- Mixing of different alloys or alloys of similar types is not allowed!
- Wear darkened eye protection and protective gloves when melting.
- Protect eyes, hands and breathing when pickling.



- The product components are supplied non-sterile. For more information see Section 16 "Reprocessing".
- For your own safety, always wear suitable protective clothing. In particular when grinding, we recommend wearing protective goggles and a dust mask as well as the use of a suction unit.

15 Single use

Products that are intended for single use and are labelled "single-use" accordingly are subject to a certain amount of stress, increased wear, and even loss of functionality during their use.



Multiple application of products labelled «single use» was not tested. This can impair the safety, function and performance of the products as well as increase the risk of transmitting infections.

16 Reprocessing



The prosthetic work, including all system components, must be cleaned, disinfected and, if appropriate, sterilised prior to each work step. Materials made of metal alloys, high-performance polymers (Pekkton®) and ceramics are suitable for steam sterilisation. With the exception of Pekkton®, components made of plastics are not suitable for steam sterilisation. Consider published national guidelines when selecting a disinfection and sterilisation process and the Instructions for Use “Reprocessing of surgical and prosthetic products” (www.cmsa.ch/docs).

17 Scope of application

Fixed and removable dentures.

18 Procedure

18.1 Modelling

Usual modelling technique for ceramic-fused-to-metal works. Minimal wall thickness 0.4 mm. With bridgework the connections must have a minimum section of 6–9 mm². Modelling of garlands or inlay shaped reinforcements in the palatal region will give added stability. The application of air and cooling vents improves casting results.

18.2 Spruing

Wax sprues of no less than Ø 3.5 mm are required. Direct (Ø 3.5 mm) and cross bar (Ø 5 mm) spruing produce excellent results. Feeder sprues to heavy pontics should be of at least Ø 4 mm. Air vents (Ø 1 mm) may be used to advantage. Wax patterns should be set outside the thermal centre, i.e. near the casting ring wall and about 5 mm from the end. For individual copings and small bridges (up to three units), use of the circular sprue provides ideal positioning of the wax patterns and ensure controlled solidification of the frameworks.

18.3 Investing

When using steel casting rings always use refractory liner in order to allow free expansion of the investment.

The following investment materials from Cendres+Métaux are suitable for this alloy type:

uniVest Plus: universal phosphate-bonded, graphite- and gypsum-free investment material

uniVest Rapid: graphite-free, phosphate-bonded investment material

Livento® invest: Special investment material for lithium disilicate and other pressable ceramics. Fabrication of refractory stumps. Metal casting technique.



Plaster-based investments must not be used for these types of alloys!



Rapid preheating technique: the use of burn-out plastic parts can lead to spalling in the investment material.

18.4 Preheating

Observe manufacturer’s recommendations with regard to setting times, temperature levels etc. On reaching the end temperature a soaking period of 20 to 45 min. is advisable depending on the size of the cylinder.

Alloys			
	Preheating °C	Crucible	Casting temperature °C
Cerapall 6	850	②	1450
Cerapall 2	850	②	1450
EcoDelta	850	②	1450
Estetico[®] CC	850	② ③	1405–1455
Estetico[®] Blancor	850	② ③	1410–1460
Estetico[®] N2	850	② ③	1365–1415
Ceradelta 2	850	②	1450
Estetico[®] Actual	850	② ③	1430–1460
Estetico[®] NewStart	850	② ③	1400–1450
Ceradelta	850	②	1450
Estetico[®] Implant 32	850	② ③	1390–1440

① = Graphite crucible

② = Universal ceramic crucible

③ = Vitrified carbon crucible



Re-use of alloy

Only use perfectly cleaned (by sand-blasting with aluminium oxide) buttons and sprues and add at least 1/3 of new alloy.

18.5 Melting

It is important, when using a torch for melting that the recommended propane (approx. 0.5 bar or 7.25 psi) / oxygen (approx. 1.0 bar or 14.5 psi) mixture and pressure are observed. Before melting add a pinch of flux to the alloy.

Flux: boric acid

Recommended casting systems (not compulsory)

Alloys	Propane-oxygen flame	Vacuum-pressure casting with electric resistance furnace	Centrifugal casting with electric resistance furnace	High frequency induction in atmosphere	High frequency induction in protective gas atmosphere
	Post-melting time 5–10 s	Post-melting time 40–60 s	Post-melting time 40–60 s	Post-melting time 5–10 s	Post-melting time 5–10 s
Cerapall 6	✓	✓	✓	✓	✓
Cerapall 2	✓	✓	✓	✓	✓
EcoDelta	✓	✓	✓	✓	✓
Estetico [®] CC	✓	✓	✓	✓	✓
Estetico [®] Blancor	✓	✓		✓	✓
Estetico [®] N2	✓	✓	✓	✓	✓
Ceradelta 2	✓	✓	✓	✓	✓
Estetico [®] Actual	✓			✓	✓
Estetico [®] NewStart	✓			✓	✓
Ceradelta	✓	✓	✓	✓	✓
Estetico [®] Implant 32	✓	✓	✓	✓	✓

Thermal treatment

Alloys	Thermal treatment of the framework before surface treatment (not compulsory)	Annealing	Hardening	Trimming of the framework surface with ceramically bonded grinding stones
Cerapall 6		900 °C / 15 min / H ₂ O	600 °C / 15 min / air*	✓
Cerapall 2		900 °C / 15 min / H ₂ O	600 °C / 15 min / air*	✓
EcoDelta		900 °C / 15 min / H ₂ O	600 °C / 15 min / air*	✓
Estetico [®] CC				✓
Estetico [®] Blancor				✓
Estetico [®] N2				✓
Ceradelta 2		900 °C / 15 min / H ₂ O	600 °C / 15 min / air*	✓
Estetico [®] Actual	950 °C / 10 min			✓
Estetico [®] NewStart				✓
Ceradelta		900 °C / 15 min / H ₂ O	600 °C / 15 min / air*	✓
Estetico [®] Implant 32	600 °C / 15 min			✓

* Annealing before hardening ** If firing/soldering < 820 °C


Surface quality of cast objects

In order to prevent corrosion the cast object must have a surface free of shrink holes and porosities after trimming and polishing.

18.6 Cooling of castings

Do not quench the casting cylinder after casting, but bench cool to room temperature.

18.7 Finishing

Trim the framework first preferably using carbide burs and then fine grinding points at low speed.

Alloys	Sandblasting with non-recycled aluminium oxide (Al ₂ O ₃) 50 µm	Cleaning with steam jet	Oxide firing		Pickling after oxide firing in a warm and clean solution of 10 vol. % sulphuric acid (H ₂ SO ₄)	Sandblasting after oxide firing with non recycled aluminium oxide (Al ₂ O ₃) 50 µm
			with vacuum	without vacuum		
Cerapall 6	✓	✓		950 °C / 10 min		
Cerapall 2	✓	✓		950 °C / 10 min		
EcoDelta	✓	✓		950 °C / 10 min	✓	
Estetico [®] CC	✓	✓	980 °C / 5 min			✓
Estetico [®] Blancor	✓	✓		960 °C / 5 min		✓
Estetico [®] N2	✓	✓	980 °C / 5 min			✓
Ceradelta 2	✓	✓		950 °C / 10 min	✓	
Estetico [®] Actual	✓	✓	960 °C / 5 min			✓
Estetico [®] NewStart	✓	✓	960 °C / 5 min			✓
Ceradelta	✓	✓		950 °C / 10 min	✓	
Estetico [®] Implant 32	✓	✓		900 °C / 10 min		

18.8 Soldering

We recommend using a propane/oxygen torch for soldering and a flux like CM soldering paste. During soldering wear dark goggles for protection. The design of the soldering block is a compromise between minimising its thermal mass whilst retaining sufficient strength to avoid its fracturing during soldering. Leave a parallel gap of 0.1–0.2 mm between surfaces to be soldered and sufficient area to ensure adequate strength of the joint.

18.9 Pickling

After firing or soldering pickle in a warm, freshly prepared (clean) solution of 10 vol. % sulphuric acid (H₂SO₄)

When using other pickling agents follow the instructions for use of the respective manufacturer.

18.10 Thermal treatments (not compulsory)

After casting, some of the high gold metal alloys have not yet obtained their maximal mechanical properties. For long-span bridgework and for works with attachments in combustible plastic which will not be veneered with ceramic, a simulation firing of the work in the as cast condition (cleaned frameworks, sprues not yet removed) in the ceramic furnace can be done. This procedure has the following advantages: The hardness increase allows easier and faster trimming of the frameworks. Grinding overlaps are prevented. Possible tensions due to the casting process are reduced.

18.11 Gilding of frameworks

Gilding is carried out at the user's own risk.

18.12 Polishing

After the last firing free metal surfaces must be polished to a high shine in order to completely remove the oxide layer.

18.13 Ceramic veneer: cooling cycle after firing

Alloys	Heating rate max.	Ceramics < 900 °C			Ceramics > 900 °C		
		Long-term	Normal	Rapid	Long-term	Normal	Rapid
Cerapall 6			■	■		■	
Cerapall 2			■	■		■	■
EcoDelta			■			■	
Estetico [®] CC			■			■	
Estetico [®] Blancor			■		■	■	
Estetico [®] N2			■			■	
Ceradelta 2			■		■	■	
Estetico [®] Actual		■	■		■	■	
Estetico [®] NewStart		■	■		■	■	
Ceradelta		■	■		■	■	
Estetico [®] Implant 32			■			■	

Not binding, please also observe the instructions of the ceramic manufacturer!

19 Materials

19.1 Composition %

Alloys	Au + Pt group metals	Au	Pt	Pd	Ag	Cu	Sn	Zn	In	Ga	Ir	Ru	Rh	Fe	Others
Cerapall 6	81.60	6.10		75.00	6.40		0.10		5.90	6.00		0.50			
Cerapall 2	81.00	2.00		78.50		6.90	2.00	0.10	4.50	5.50		0.50			
EcoDelta	61.50			61.45	24.45		10.00	2.00	2.00			<0.10			B<0.10
Estetico [®] CC	64.49	12.00		52.29	23.00		2.00		10.00	0.50		0.20			B 0.01
Estetico [®] Blancor	58.49	1.00		57.29	29.00		1.00		11.00	0.50		0.20			B 0.01
Estetico [®] N2	67.60	15.20	0.20	52.00	20.00		5.40		6.00	1.00		0.20			
Ceradelta 2	61.50			61.45	24.45		10.00	2.00	2.00			0.05			B 0.05
Estetico [®] Actual	53.80			53.60	37.59		8.60					0.20			B 0.01
Estetico [®] NewStart	58.30			58.00	29.99		6.00	1.70	4.00			0.30			B 0.01
Ceradelta	57.50			57.45	32.00		2.00	1.00	6.00	1.50		0.05			
Estetico [®] Implant 32	73.00	32.00		40.85	19.00		5.00		3.00			0.15			

19.2 Physical properties

Alloys	CTE 10 ⁻⁶ K ⁻¹		Density	Melting range	Young's Modulus
	(25–500 °C)	(25–600 °C)	g/cm ³	(°C)	GPa
Cerapall 6	13.7	14.0	11.7	1135–1340	120
Cerapall 2	13.5	13.9	11.4	1165–1285	130
EcoDelta	14.2	14.6	11.3	1160–1265	125
Estetico [®] CC	14.3	14.6	11.8	1200–1305	130
Estetico [®] Blancor	14.3	14.6	11.3	1205–1310	135
Estetico [®] N2	14.1	14.4	12.0	1150–1265	120
Ceradelta 2	14.2	14.6	11.3	1160–1265	125
Estetico [®] Actual	14.8	15.1	11.2	1190–1270	125
Estetico [®] NewStart	14.5	14.9	11.2	1180–1270	135
Ceradelta	14.6	14.9	11.3	1135–1275	110
Estetico [®] Implant 32	14.2	14.5	13.1	1215–1290	125

19.3 Mechanical properties

Alloys

	Hardness HV5		Proof stress Rp 0.2%		Tensile strength (Rm)		Elongation A5	
	As cast	After firing	MPa		MPa		%	
			As cast	After firing	As cast	After firing	As cast	After firing
Cerapall 6	260	255		530		830		34
Cerapall 2	305	280		590		860		34
EcoDelta	315	265		540		760		9
Estetico[®] CC	305	260		645		865		9
Estetico[®] Blancor	300	260		605		845		13
Estetico[®] N2	295	260		565		855		13
Ceradelta 2	315	265		540		760		14
Estetico[®] Actual	225	225		520		785		25
Estetico[®] NewStart	265	220		525		785		32
Ceradelta	255	250		565		780		13
Estetico[®] Implant 32	225	240		555		820		17

More detailed information on the materials as well as their compositions can be found in the product-specific material data sheets, the product information as well as the product list compiled in Section 29. All relevant documents can be found on the website www.cmsa.ch/docs by entering the relevant product name.

20 Notes on storage

 Insofar as no specific information on storage is given on the packaging of the product, we recommend storing the product in its original packaging, in a dry place, at room temperature and without direct sunlight. Improper storage can influence the product properties and lead to failure of the restoration.

21 Patient information

On the day of insertion of the dentures at the latest, the patient must be informed that regular follow-up care is necessary to maintain the health of the entire masticatory system and the functionality of the denture. Ensure that the patients are motivated and instructed with regard to caring for their teeth as well as dentures.

Permanent and removable dentures are subject to considerable stress. Signs of wear are normal and cannot be avoided, only reduced. The amount of wear depends on the overall system.

22 Ordering information

The information relevant to your order can be found in the product list in Section 29 of this document. The product information is also helpful. This and other relevant documents can be found on the website www.cmsa.ch/docs by entering the relevant product name.

23 Availability

Some of the products described in this document may possibly not be available in all countries.

24 Traceability of the lot number

The lot numbers of all parts used must be documented to ensure traceability.

25 Complaint

Cendres+Métaux SA must be notified immediately of any incident that has occurred with regard to the product. To do this, please contact your customer advisor or send us your message by e-mail to the address complaints-cmbrand@cmsa.ch. In serious cases, also send a report to the competent authority where you are domiciled.

26 Safe disposal

The products must be disposed of in accordance with local laws and environmental regulations, taking into account the level of contamination. Cendres+Métaux Lux SA would be very pleased to accept precious metal waste. For information and additional details, please contact your Cendres+Métaux SA representative.

27 Trademarks

Registered trademarks of Cendres+Métaux Holding SA, Biel/Bienne, Switzerland include:

Estetico[®] and Livento[®].

Unless explained specifically, all products marked with "®" are not registered trademarks of Cendres+Métaux Holding SA, but registered trademarks of the respective manufacturer.

28 Disclaimer

The manufacturer rejects any liability for damages resulting from non-compliance with these Instructions for Use. Cendres+Métaux SA products are parts of an overall concept and may only be used or combined with the appropriate original components and instruments. Otherwise, the manufacturer rejects any responsibility and liability. In case of complaints, please always include the lot number.

The use of third party products not distributed by Cendres+Métaux SA in connection with the products mentioned in the product list in Section 29 will void any warranty or other express or implied obligation of Cendres+Métaux SA.

Responsibility regarding the suitability of a product for the specific patient case is at the discretion of the specialist.

Cendres+Métaux SA disclaims any express or implied liability and shall not be responsible for any direct, indirect, punitive or other damages arising from or in connection with errors in professional judgement or practice in the use of Cendres+Métaux SA products.

The specialist is obliged to regularly study the latest developments of the products mentioned in the product list in Section 29 and their applications.

It should be noted that the descriptions contained in this document are not sufficient for the immediate application of Cendres+Métaux SA products. Expertise in dentistry, dental technology and instructions by an experienced specialist in the use of the products mentioned in the product list under Section 29 is always necessary.

In case of inconsistencies in translations, the English language version shall prevail.

29 Product list

Cat. No.	Packing (gram)	Product name (Material)	Single use	Labelling	UDI-DI	Basic UDI-DI
01000188	10	Cerapall 6	No	CE 0483	97640173080698	764016651000040DT
01000189	25		No	CE 0483	97640173080704	764016651000040DT
01000190	31.1		No	CE 0483	97640173080711	764016651000040DT
01000213	10	Cerapall 2	No	CE 0483	97640173080940	764016651000040DT
01000214	25		No	CE 0483	97640173080957	764016651000040DT
01000215	10.0		No	CE 0483	97640173080964	764016651000040DT
01000216	31.1		No	CE 0483	97640173080971	764016651000040DT
01000335	10	EcoDelta	No	CE 0483	97640173082166	764016651000040DT
01000175	10	Estetitor® CC	No	CE 0483	97640173080544	764016651000040DT
01000176	25		No	CE 0483	97640173080551	764016651000040DT
01000177	10.0		No	CE 0483	97640173080568	764016651000040DT
01000178	30.0		No	CE 0483	97640173080575	764016651000040DT
01000208	10	Estetitor® Blancor	No	CE 0483	97640173080896	764016651000040DT
01000209	25		No	CE 0483	97640173080902	764016651000040DT
01000210	10.0		No	CE 0483	97640173080919	764016651000040DT
01000211	30.0		No	CE 0483	97640173080926	764016651000040DT
01000212	31.1		No	CE 0483	97640173080933	764016651000040DT
01000184	10	Estetitor® N2	No	CE 0483	97640173080650	764016651000040DT
01000185	25		No	CE 0483	97640173080667	764016651000040DT
01000186	10.0		No	CE 0483	97640173080674	764016651000040DT
01000187	30.0		No	CE 0483	97640173080681	764016651000040DT
01000170	10	Ceradelta 2	No	CE 0483	97640173080490	764016651000040DT
01000171	25		No	CE 0483	97640173080506	764016651000040DT
01000172	10.0		No	CE 0483	97640173080513	764016651000040DT
01000173	30.0		No	CE 0483	97640173080520	764016651000040DT
01000174	31.1		No	CE 0483	97640173080537	764016651000040DT
01000250	10	Estetitor® Actual	No	CE 0483	97640173081312	764016651000040DT
01000251	25		No	CE 0483	97640173081329	764016651000040DT
01000252	10.0		No	CE 0483	97640173081336	764016651000040DT
01000253	30.0		No	CE 0483	97640173081343	764016651000040DT
01000206	10	Estetitor® NewStart	No	CE 0483	97640173080872	764016651000040DT
01000207	25		No	CE 0483	97640173080889	764016651000040DT
01000243	10	Ceradelta	No	CE 0483	97640173081244	764016651000040DT
01000244	25		No	CE 0483	97640173081251	764016651000040DT
01000245	31.1		No	CE 0483	97640173081268	764016651000040DT
01000191	10	Estetitor® Implant 32	No	CE 0483	97640173080728	764016651000040DT
01000192	25		No	CE 0483	97640173080735	764016651000040DT
01000193	10.0		No	CE 0483	97640173080742	764016651000040DT
01000194	30.0		No	CE 0483	97640173080759	764016651000040DT

30 Labelling on packaging/symbols



Date of manufacture



Manufacturer



Catalogue number



Lot number



Quantity

www.cmsa.ch/docs

Observe the Instructions for Use, which are available in electronic form at the address specified.

Rx only

Attention: According to US federal law, this product may only be sold by or on behalf of a physician.



Cendres+Métaux products with CE labelling meet the requirements of the relevant European requirements.



Do not re-use



Non-sterile



Protect from sunlight



Attention, observe accompanying documents



Clear product identification



European Authorised Representative



Importer



Medical device

