

Material Data Sheet

for: LW N° 4

This alloy corresponds to the standards ISO 22674/Type 2 and ISO 9693-1. It can be applied as a dental Laser wire corresponding to the standard ISO 28319.

1. Composition

| Au + | Pt group-metals | 83.50% |
|------|-----------------|--------|
| Au | | 75.10% |
| Ag | | 13.80% |
| Pt | | 8.30% |
| Zn | | 2.30% |
| In | | 0.20% |
| Та | | 0.10% |
| Mn | | 0.10% |
| lr | | 0.10% |

2. Physical Properties

| Melting range | 975-1090°C |
|---|--|
| Density | 16.8 g/cm ³ |
| Young's Modulus | 115 GPa |
| Linear Coeff. of thermal expansion (25-500°C) | 15.8 x10 ⁻⁶ K ⁻¹ |
| Linear Coeff. of thermal expansion (25-600°C) | 16.0 x10 ⁻⁶ K ⁻¹ |
| Colour | yellow |

3. Mechanical Properties

| | * | as cast | after firing |
|------------------------------------|---|---------|-------------------------|
| Condition | | | 820°C/10'/vac & Cosmica |
| Hardness HV5 | | 150 | 130 |
| Tensile strength (Rm) | | 485 MPa | 440 MPa |
| 0.2% Proof stress (Rp 0.2%) | | 310 MPa | 245 MPa |
| Elongation | | 10 %. | 19 %. |
| Schwickerath crack initiation test | | | |

4. Biological tests

Cytotoxicity test according to ISO 10993-5:

The cytotoxicity test has not been realised.

Sensitization test according to ISO 10993-10:

The sensitization test has not been realised.

Mutagenicity test (AMES) according to ISO 10993-3:

The AMES test has not been realised.

Results:

Biological tests have not been realised.

5. Certification

This alloy corresponds to the standards ISO 22674/Type 2 and ISO 9693-1. It can be applied as a dental Laser wire corresponding to the standard ISO 28319.

Corrosion testing according to standard showed that a total of $0.2\mu g/cm^2 \times 7d$ was released (limit: $200\mu g/cm^2 \times 7d$).

Manufacture, packing and delivery are constantly monitored according to the quality management system standards according to ISO 9001 and ISO 13485.

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