

### 1. Composition

Au + Pt group-metals	75.40%
Au	71.60%
Ag	12.70%
Cu	10.80%
Pt	3.75%
Zn	1.10%
Ir	0.05%

### 2. Physical Properties

Melting range	890-935°C
Density	15.5 g/cm <sup>3</sup>
Young's Modulus	90 GPa
Colour	yellow

### 3. Mechanical Properties

	as cast	soft	hardened
Condition		700°C/10'/H <sub>2</sub> O	700°C/10'/H <sub>2</sub> O&400°C/15'/air
Hardness HV5	245	180	240
Tensile strength (Rm)	725 MPa	535 MPa	750 MPa
0.2% Proof stress (Rp 0.2%)	610 MPa	405 MPa	635 MPa
Elongation	17 %.	33 %.	14 %.

### 4. Biological tests

#### Cytotoxicity test according to ISO 10993-5:

The cytotoxic effect of the alloy was tested with the extract test.  
(Project, 222006, 03.06.1991, CCR, DE-6101 Rossdorf, Germany)

#### Sensitization test according to ISO 10993-10:

The allergic sensitization of the alloy was tested with the maximization test.  
(Project 291767, 24.06.1991, RCC, Itingen/Basel, Switzerland)

#### Mutagenicity test (AMES) according to ISO 10993-3:

The AMES test has not been realised.

#### Results:

The alloy showed no cytotoxic potential nor did it cause any allergic sensitization.

## 5. Certification

This casting alloy corresponds to the standard ISO 22674/Type 4.

Corrosion testing according to standard ISO 10271 showed that a total of  $1.1 \mu\text{g}/\text{cm}^2 \times 7\text{d}$  was released (limit:  $200 \mu\text{g}/\text{cm}^2 \times 7\text{d}$ ).

Manufacture, packing and delivery are constantly monitored according to the quality management system standards according to ISO 9001 and ISO 13485.

### Cendres+Métaux SA



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