

Material Data Sheet

for: Pagalinor® 2

This casting alloy corresponds to the standard ISO 22674/Type 4.

1. Composition

| Au + Pt group-metals | 31.41% |
|----------------------|-----------|
| Ag | 53.65% |
| Pd | 18.90% |
| Cu | 14.29% |
| Au | 12.50% |
| Zn | 0.65% |
| Ru | 0.01% |

2. Physical Properties

| Melting range | | | 900-980°C |
|-----------------|-----|--|------------------------|
| Density | | | 11.1 g/cm ³ |
| Young's Modulus | | | 110 GPa |
| Colour | (H) | | white |

| 3. Mechanical Properties Condition | as cast | soft 700°C/10'/H20 | hardened 375°C/15'/air |
|---|------------------|-----------------------|---------------------------|
| Hardness HV5 Tensile strength (Rm) | 185 550 MPa | 135 | 240 |
| 0.2% Proof stress (Rp 0.2%) Elongation | 430 MPa 22 %. | 300 MPa 25 %. | 340 MPa 12 %. |

4. Biological tests

Cytotoxicity test according to ISO 10993-5:

The cytotoxic effect of the alloy was tested with the extract test.

(Project, 29, 12.03.1990, Laboratoires Prof. Craig & Wataha, University of Michigan, Ann Arbor, Michigan, USA)

Sensitization test according to ISO 10993-10:

The sensitization test has not been realised.

Mutagenicity test (AMES) according to ISO 10993-3:

The AMES test has not been realised.

Results:

The alloy did not show any cytotoxic potential.

5. Certification

This casting alloy corresponds to the standard ISO 22674/Type 4.

Manufacture, packing and delivery are constantly monitored according to the quality management system standards according to ISO 9001 and ISO 13485.

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