

for: Strator 3

This casting alloy corresponds to the standard ISO 22674/Type 3.

1. Composition

Au + Pt group-metals	40.00%
Ag	40.00%
Au	20.00%
Pd	19.95%
In	16.00%
Zn	4.00%
Ru	0.05%

2. Physical Properties

Melting range	855-900°C
Density	11.4 g/cm ³
Young's Modulus	75 GPa
Colour	pale yellow

3. Mechanical Properties

	as cast	soft	hardened
Condition		700°C/10'/H ₂ O	700°C/10'/H ₂ O&400°C/15'/air
Hardness HV5	175	125	165
Tensile strength (Rm)	535 MPa	465 MPa	530 MPa
0.2% Proof stress (Rp 0.2%)	315 MPa	230 MPa	305 MPa
Elongation	5 %.	7 %.	5 %.

4. Biological tests

Cytotoxicity test according to ISO 10993-5:

The cytotoxic effect of the alloy was tested with the extract test.
(Project, 222603, 04.06.1991, CCR, DE-6101 Rossdorf, Germany)

Sensitization test according to ISO 10993-10:

The allergic sensitization of the alloy was tested with the maximization test.
(Project 291824, 24.06.1991, RCC, Itingen/Basel, Switzerland)

Mutagenicity test (AMES) according to ISO 10993-3:

The mutagenicity was tested with the «Reverse Mutation Assay» using bacteria Salmonella typhimurium.
(Project 100874, 30.03.2010, BSL Bioservice, DE-82152 Planegg, FRG)

Results:

The alloy showed neither a cytotoxic nor a mutagenic potential nor did it cause any allergic sensitization.

5. Certification

This casting alloy corresponds to the standard ISO 22674/Type 3.

Manufacture, packing and delivery are constantly monitored according to the quality management system standards according to ISO 9001 and ISO 13485.

Cendres + Métaux SA



Dr. Carmen Krüger
Head of Materials Development



Dr. Flavio Campana
Head of Material Testing