

Material Data Sheet (213) - Ptlr10%

1. Composition

Pt
lr

90.00% 10.00%

1770-1800°C

21.6 g/cm3

silverwhite

160 GPa

2. Physical Properties

Melting range Density Colour Young's Modulus

3. Mechanical Properties

Condition	cold worked	soft		hardened
Parameters	 50%-75%	1200°C/60'/H2O	1.50	::e::
Hardness HV5	>180	100	10	8 5
Tensile strength (Rm)	>450 MPa	335 MPa		сан — ст.
0.2% Proof stress (Rp 0.2%)	>330 MPa	210 MPa		
Elongation	>9 %	30 %		

4. Handling

Brazing

Pickling

Remarks

Application/indications:

Ptlr10% is a highly corrosion resistant, biocompatible alloy with relatively high mechanical strength. Therefore It is particularly suitable for use in the medical field.

Processing:

Very well suited for all cold work processes (rolling, drawing, stamping, punching, bending, chasing).

Machining such as turning, milling, drilling etc. is preferably done on cold worked or hardened material.

Thermal treatments:

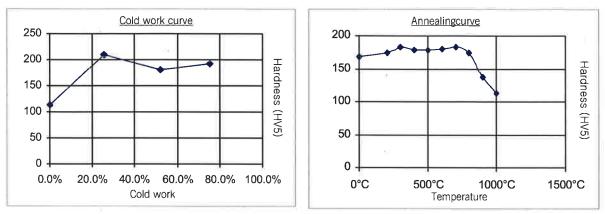
PtIr phase diagram actually shows a miscibility gap between Pt and Ir at temperatures below 970°C. At 90% Pt a single-phase structure should be expected above 720°C. In fact, the diffusion in this alloy must be very small, because even with temperatures well above 720°C, single-phase structures are hard to generate.

Hardening could not be detected even with long annealing times between 600 and 700°C.

5. Certification

Manufacture and delivery are constantly monitored according to the quality management system standard according to ISO 9001.

6. Graphs



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